

# Quotation Request //

## US Government Printing Office

Agency Publishing Services  
732 North Capitol Street, NW  
Washington DC 20401-0001

**JACKET:318-786 S**

Issue Date and Time: 09/25/2006 5:34 PM

**Quotations are Due By:**

**(Eastern Time)10:00 AM on 07/14/2006**

**Submit Fax Quotes to: 00000000**

Bidders must enter quote price for each jacket. Award will be made based on the lowest total bid for all jackets.

Jacket	Requisition #	BAC	Copies	Title
318-786	5-05291	5001-03	1,100	CMH Pub 12-1-1: The War Against Japan (SB)
318-787	5-05292	5001-03	2,952	CMH Pub 12-1: The War Against Japan (HB)

**TITLE:** CMH Pub 12-1-1: The War Against Japan (SB)

**QUANTITY:** 1100 Notch-Bound Books (Jacket 318-786) and 2,952 Smyth-Sewn Case-Bound Books (Jacket 318-787); plus 13 QARC's for Each Jacket; plus a complete set of digital deliverables each version.

**TRIM SIZE:** .

Jacket 318-786 -- 6-3/4 x 9-3/4", bind on 9-3/4" dimension;

Jacket 318-787 -- Text - 6-3/4 x 9-3/4", bind on 9-3/4" dimension; CaseBound Cover - 7 x 10"

**PAGES:** .

Jacket 318-786 -- 492 pages and separate wraparound glued-on cover

Jacket 318-787 -- 492 pages plus blank endleaves and casebound cover

**SCHEDULE:**

Furnished Material will be available for pickup by 07/17/2006

Deliver complete (to arrive at destination) by 09/01/2006

F.O.B. destination

FURNISHED BOOK COVER CLOTH FOR JACKET 318-787 WILL BE AVAILABLE FOR PICKUP AT GPO BY JULY 19, 2006.

**QUALITY LEVEL:** 2 Quality Assurance Through Attributes (GPO PUB 310.1, effective May 1979 (Rev. 8-02)) applies.

**DESCRIPTION:**

All the requirements of these specifications apply equally to both jackets unless otherwise indicated.

Predominant Production Function: Presswork for printing firms and binding for bindery firms.

**PRINTING/COATING:**

Jacket 318-786 (Cover): Covers 1, 4 and Spine print a full coverage all sides bleed background in a match of Pantone's 350 Dark Green with type/line matter reversed out to appear white on Covers 1, 4, and Spine plus a duotone on Cover 1 (reversed out of the background) printing in Black and a match of Pantone's 380 Green. Coat (after printing) the entire surface of Covers 1, 4 and Spine with a clear high gloss varnish to prevent scratching and smearing. Covers 2 and 3 are blank.

Jacket 318-787 (Cover): No printing required. See under "Binding" herein for stamping requirements on Cover 1 and Spine.

Jackets 318-786 and 318-787 (Text): Text prints head to head with type, line, and halftone illustrations throughout in Black ink only and is paginated I thru X, 1 thru 482, with text pages VIII, X, 212, 442, and 481 blank. Facing text pages 80/81, 82/83, 238/239, 286/287, 376/377, 414/415, 420/421, 438/439, and 454/455 print to and must align across the bind.

NOTE: Text for both jackets prints identical with exception of the printing on text pages II, 480, and 482; it is further noted that the ISBN Bar Code is to print on text page 482 for only 100 "GPO" Copies of Jacket 318-786 and for only 952 "GPO" Copies of Jacket 318-787; do NOT print ISBN Bar Code on remaining agency copies.

Endleaves for Jacket 318-787 are blank.

**PRESS SHEET INSPECTION:** Call (202) 512-1162, between the hours of 8:00 a.m. and 2:00 p.m., prevailing eastern time, with 3 workdays notice.

Press sheets will be inspected at the contractor's plant for quality conformance. Note: A press sheet inspection is for the purpose of setting specific standards that are to be maintained throughout the entire run. It does not constitute a prior approval of the entire run.

Press sheets must contain one color bar for each color placed parallel to the proofer's ink rollers. The control bars must show areas consisting of 3/16 x 3/16" minimum solid color patches; tint patches of 25, 50, 75%; dot gain scale (GATF, BRUNNER, or GRETAG); and gray balance patches for process color, repeated across the entire press sheet. The density must be constant across the full width of the sheet with deviations not to exceed plus or minus 5%. For viewing of the press sheets, the contractor must provide a densitometer and controlled lighting using overhead viewing lights with 5000 degree Kelvin lumination.

NOTE: Cover for Jacket 318-786 must be printed on a press capable of printing four colors (includes varnish) in a single pass through the press (minimum four printing units).

**DIGITAL DELIVERABLES:** Prior to making revisions, the contractor shall copy the furnished files and make all changes to the copy. After receipt of an "OK to print", the contractor must furnish final production native application files (digital deliverables) with the furnished material. The digital deliverables must be an exact representation of the final printed product and shall be returned on the same type of storage media as was originally furnished. The Government will not accept, as digital deliverables, PostScript files, Adobe Acrobat Portable Document Format (PDF) files, or any proprietary file formats other than those supplied, unless specified by the Government.

**MATERIAL FURNISHED:** Contractor to pickup at GPO. .

One DVD-R generated on a Macintosh G5 with System 10.2.8 using Adobe InDesign CS2 Version 4.0, Adobe Photoshop CS2 Version 9.0, and Adobe Illustrator Versions 9 and CS2 in both native and postscript application formats. Printer and screen fonts are included. A complete set of full color composite laser visuals. Visuals are imposed two-on, facing page style. A casebound Smyth-sewn sample book from a previous printing/construction to be used as a general guide. Offset line film negatives for stripping of a GPO "For Sale" line and ISBN Bar Code on each version and positioning sheet to be followed for exact locations (a GPO "For Sale" line shall print in black ink on text page II of each version and an ISBN Bar Code shall print in black ink on text page 482 of each version - NOTE: The ISBN Bar Code is to print on "GPO" Copies only).

Prior to image processing, the contractor is responsible for checking files contained on the furnished electronic media to insure that such features as bleeds, register marks, and correct file output selection have been provided for, so as to correctly generate output for printing. The contractor must supply necessary trapping. Output must be generated on high resolution image processors.

**FURNISHED COVER CLOTH FOR JACKET 318-787:** The Government will furnish Medium Green Book Cloth, GPO Property No. 02155-5, in 40" rolls. Bidder must indicate the number of yards that will be required for the total quantity as per specifications. If the bidder fails to state the total number of yards required, GPO will furnish 603 yards. The cost of this stock will be a factor in determining award. (NOTE: The bidder is responsible for picking up the furnished stock at the Government Printing Office, Washington, DC.)

**PAPER:** \* Must be in accordance with JCP Paper Specification Standards in effect on date of this order

Text (Both Jackets): Must be Suppi Corporation's White Opus Dull Coated Offset Book, Basis Weight 70 lbs. per 500 sheets, Basis Size 25 X 38" (no exceptions - must match book series). NOTE: All text paper used in each copy must be uniform in

shade.

Jacket 318-786 (Cover): White Litho (Gloss) Coated Cover, basis weight: 80 lbs per 500 sheets, 20 x 26", equal to JCP Code L10. All cover paper must have the grain parallel to the spine.

Jacket 318-787 (Cover): Government to Furnish - See "Material Furnished" herein.

Jacket 318-787 (Endleaves): JCP Code J10, White Ledger, Basis Weight 32 lbs. per 500 sheets, Basis Size 17 X 22".

Jacket 318-787 (Book Cover Board): JCP Code R30, Book Cover Board, No. 1 Binders Board .098" thick.

**COLOR OF INK:**

See "Description" herein.

**PRINT PAGE:** Head to Head

**MARGINS:**

Inadequate gripper for Jacket 318-786 Cover; bleeds uncommon. Adequate gripper margins for text. Follow trim marks on furnished electronic file output. Contractor to determine spine thickness for both versions and adjust backstrip, if necessary. Type must center on width of spine.

**PROOFS:**

Two sets of digital color content proofs of entire publication created using the same Raster Image Processor (RIP) that will be used to produce the product. Proofs shall be collated with all elements in proper position (not pasted up), imaged face and back and trimmed and folded to the finished size of the product. Note: Text for both jackets prints identical with the exception of the printing on text pages II, 480, and 482; contractor to follow furnished laser visuals. Contractor to include all changes applicable to each version.

PLUS--

One set of digital one-piece composite laminated color proofs (Kodak Approval, Screen TrueRite, Dupont Thermal Waterproof, Polaroid PolaProof, CreoSpectrum, or Fuji Final Proof) of Cover and Entire Text for Jacket 318-786 with a minimum resolution of 2400 dpi are required (indicate margins) on the actual production stocks.

These proofs must have all elements in proper position. The proofs must contain color control bars, tint patches and dot gain scale (such as Brunner, GATF, GRETAG, or RIT) repeated consecutively across the sheet. Proofs will be used for color match on the press and must show dot structure. Sublimation, inkjet, photographic, and overlay proofs are not acceptable. The make and model number of the proofing system utilized shall be furnished with the proofs.

PLUS--

Ink draw downs on actual production stock of all Pantone colors specified herein.

Send proofs together with the furnished media (copy, transparencies, electronic files) to the U.S. Government Printing Office, Contract Compliance Section, Stop: PPSC, Room C817, 27 G Street, NW, Washington, DC 20401. Contractor must fill in the furnished preaddressed label (GPO Form 892) and use on all proof packages.

Proofs will be withheld not more than 10 workdays from receipt in GPO until they are made available for pickup by the contractor.

**CONTRACTOR MUST NOT PRINT PRIOR TO RECEIVING AN "OK TO PRINT".**

Prior to stamping and/or binding the total production quantity of Jacket 318-787, the contractor must submit two (2) fully constructed stamped advance sample cases for final approval. Advance sample cases will be withheld not more than 7 workdays from receipt in GPO until they are made available for pickup by the contractor.

The contractor is cautioned that in the event of rejection or alteration of the advance sample cases the GPO will consider production costs only up to and including presswork. If the contractor continues production beyond presswork without approval of the GPO, he does so at his own risk.

Submit advance sample cases for Jacket 318-787 to: U.S. Government Printing Office, Contract Compliance Section, Stop: PPSC, Room C817, 27 G Street, NW, Washington, DC 20401. These sample cases must be identified as "Advance Cases, Jackets 318-787".

Contractor must not bind prior to receipt of "OK to bind".

**BINDING:**

Jacket 318-786 - Notch bind with notch perforations and glued-on wraparound cover; trim three sides. Score cover on bind folds and score Covers 1 and 4 vertically the entire 9-3/4" dimension @ 1/4" from and parallel to the bind.

Jacket 318-787 - Reinforce the endleaves and the first and last signatures with strips of ungummed, sized cotton cloth extending 1/4" on inner side of the signatures and 1" on the endleaves. Smyth (signature) sew with pasted, plain endleaves. Trim 3 sides, round, back, and headband with green and yellow headbands. Reinforce back with crash and strong paper liner. Case bind with 7 x 10" squares.

Stamping: For Jacket 318-787, stamp/print the spine with one solid green panel in a match of Pantone's 356. Stamp front cover and spine in imitation gold (equivalent to Transfer Print's 432 Gold). Stamping must have solid impressions - no picking, pinholes, or filled letters. Approximate stamping area: Front Cover 2 x 2" (fine detail agency seal); Spine (green panel) full spine width x 1-1/4"; and Spine (gold) full spine width x 8-7/8". Two rules stamp over the solid green panel in imitation gold. Rules and panel must extend the full width of the spine. In addition to the two rules, the gold image stamping on the spine consists of 14 typelines (two print over the green panel). Contractor to create own stamping dies from furnished electronic media.

**PACKING:**

Pack each jacket separately and identify. For GPO "Sales" Copies (100 copies for Jacket 318-786 and 25 copies for Jacket 318-787), pack individually in one-piece mailing containers. Pack all copies of each jacket in shipping containers. Pallets are required. See Attachment No. 1 herein.

**LABELING AND MARKING** (package and/or container label): Reproduce shipping container label from furnished repro, fill in appropriate blanks and attach to shipping containers. In addition to regular markings, include the following stock number on all labels for each respective jacket:

Jacket 318-786 - Stock Number 008-029-00425-9

Jacket 318-787 - Stock Number 008-029-00043-1

NOTE: Title and stock number for each jacket is to be printed on one spine of each respective individual mailing container.

**DISTRIBUTION:**

Deliver 972 copies of Jacket 318-786 and 1,972 copies of Jacket 318-787 (includes 50 Departmental Random "Blue Label" Copies for Each Jacket) to: Transportation Officer, U.S. Army Media Distribution Division, 1655 Woodson Road, St. Louis, MO 63114-6181. Tel. No. 314-592-0900. Deliver on workdays between the hours of 8 a.m. and 2 p.m., local time.

Note: For the "Blue Label" Copies -- A copy of the Government furnished certificate (GPO Form 917) must accompany the voucher sent to GPO, Financial Management Service, for payment. Failure to furnish the certificate may result in delay in processing the voucher.

Deliver 2 copies of Each Jacket to: Army Publishing Directorate, Attn: J. Manwiller, Hoffman Building 1, 2461 Eisenhower Avenue, Room 1020, Alexandria, VA 22331-0302.

Deliver 25 copies of Jacket 318-786 and 25 copies of Jacket 318-787 plus furnished materials and one set of digital deliverables to: US Army Center of Military History, Attn: B. MacKenzie (202-685-2350), Building 35, Room 170, 102 4th Avenue, Fort

McNair, Washington, DC 20319-5058. NOTE: Use side loading dock.

Deliver 1 copy of Each Jacket to: U.S. Army Publishing Agency, 2461 Eisenhower Avenue, Hoffman Bldg. 1, Room 1028, Attn: JDSO-PAT-L, Alexandria, VA 22331-0302.

Deliver 100 copies of Jacket 318-786 (packed in individual mailers) marked "Sales Copies, Req. No. 5-01349" to the U.S. Government Printing Office, Documents Warehouse, 8660 Cherry Lane, Laurel, Maryland 20707.

Ship 25 copies of Jacket 318-787 (packed in individual mailers) marked "Sales Copies, Req. No. 6-01013" to the U.S. Government Printing Office, Documents Warehouse, 8660 Cherry Lane, Laurel, Maryland 20707.

Deliver 15 copies of Jacket 318-787 only, marked "File Copies" to the Library of Congress, Madison Building, Anglo-American Acquisition Division, Government Documents Section, C Street (between 1st & 2nd), SE, Washington, DC 20540.

Deliver 912 copies of Jacket 318-787 only, marked "Depository Copies, Item 0345" to the U. S. Government Printing Office, Depository Receiving Section, 44 H Street, NW Loading Dock, Washington, DC 20401. Any cartons containing "Depository Copies", that are mailed to the GPO's Depository Receiving Section must be clearly marked to indicate the total number of cartons in the mailing. For example: 1 of 3; 2 of 3; 3 of 3.

Deliver 1 sample copy of Jacket 318-786 only to: U.S. Government Printing Office, 732 North Capitol Street, N.W., Washington, DC 20401. M/F: Attn: Judy French, Stop: CSAPS, AST-2, Room A-843.

QUALITY ASSURANCE RANDOM COPIES: The contractor will be required to a statement furnished by GPO certifying that copies were selected as directed. Business Reply Mail labels will be furnished for mailing the quality assurance random copies. The copies are to be mailed at the same time as the first scheduled shipment. A U.S. Postal Service approved Certificate of Mailing, identified by Jacket and Purchase Order numbers, must be furnished with billing as evidence of mailing.

QUALITY ASSURANCE STANDARDS: The following standards shall apply to these specifications:

- Inspection Levels (from ANSI/ASQC Z1.4):
- (a) Non-destructive Tests -- General Inspection Level 1.
  - (b) Destructive Tests -- Special Inspection Level S-2.

Specified standards to correspond with each required attribute as follows:

-----ATTRIBUTES-----	Specified Standard
P-7. Type Quality and Uniformity-----	OK Press Sheets
P-8. Halftone Match (Single and Double Impression)-----	OK Press Sheets
P-9. Solid and Screen Tint Color Match-----	OK Press Sheets
P-10. Process Color Match-----	OK Press Sheets

Special Instructions: In the event that inspection of press sheets is waived by the Government, the following listed alternate standards (in order of precedence) shall become the Specified Standards:

- P-7. OK Proofs, Furnished electronic media
  - P-8. OK Proofs, Furnished electronic media
  - P-9. Pantone Matching System
  - P-10. OK Proofs
- Attachment(s): 1 is/part of this specification